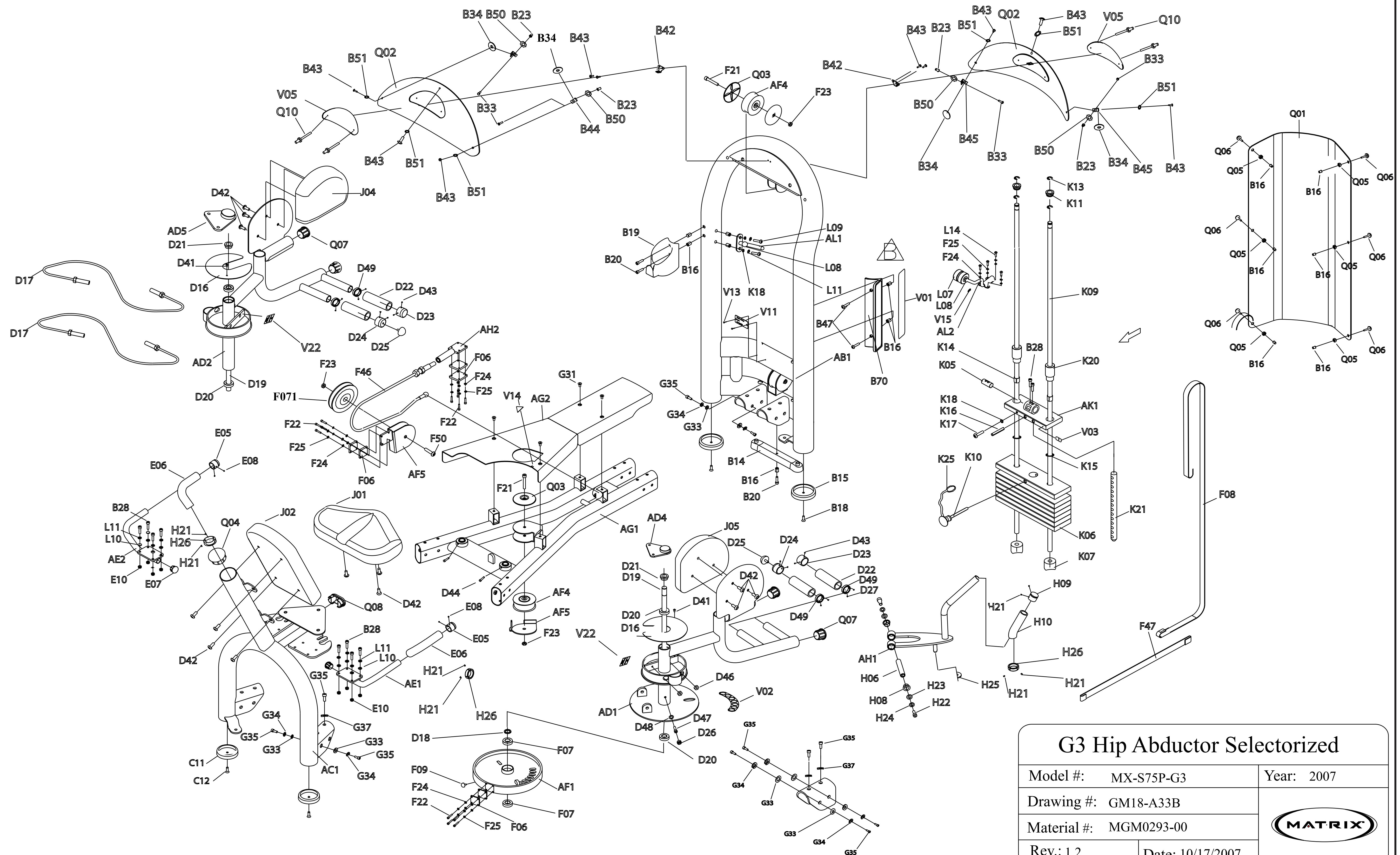




|                        |                  |                                                                                       |
|------------------------|------------------|---------------------------------------------------------------------------------------|
| Model #: MX-S75P-G3    |                  | Year: 2007                                                                            |
| Drawing #: GM18-A33B   |                  |  |
| Material #: MGM0293-00 |                  |                                                                                       |
| Rev.: 1.2              | Date: 10/17/2007 |                                                                                       |

## G3S75 Hip Abductor

| Ref # | SAP Part # | Description                                     | Q'ty | Unit |
|-------|------------|-------------------------------------------------|------|------|
| AB1   | 069129     | Frame Set;GM17                                  | 1    | SET  |
| AC1   | 033099-B   | Painting;Console Base Set;;PGM17-G2;;;G         | 1    | SET  |
| AD1   | 069592     | RIGHT SWIVEL ARM WELDING SET                    | 1    | EA   |
| AD2   | 069591     | LEFT SWIVEL ARM WELDING SET                     | 1    | EA   |
| AD4   | 025412-B   | Painting;SwivelArmSet;R;PGM17-G2;;;GM17         | 1    | SET  |
| AD5   | 025413-B   | Painting;SwivelArmSet;L;PGM17-G2;;;GM17         | 1    | SET  |
| AE1   | 071995     | RIGHT HANDLEBAR SET ( PANTING )                 | 1    | EA   |
| AE2   | 071994     | LEFT HANDLEBAR SET ( PANTING )                  | 1    | EA   |
| AF1   | 013534-ZG2 | CAM FRAME (PANTING) GM18                        | 1    | SET  |
| AF4   | 014780-H   | Pulley;;;;;;GM01                                | 2    | SET  |
| AF5   | 033216-A   | Painting;Movable Pulley;;;;;GM17;GM17-A         | 1    | SET  |
| AF7   | 025492-B   | Painting;Belt Set;;PGM18-G2;;;GM18;GM18         | 1    | SET  |
| AG1   | 025475-B   | Painting;CON Tube Set;;PGM18-G2;;;GM18D         | 1    | SET  |
| AG2   | 025482-B   | Painting;PedalSet;;PGM18-G2;;;GM18;GM18         | 1    | SET  |
| AH1   | 013533-ZG2 | CAM AJUSTMENT FRAME (PANTING) GM18              | 1    | SET  |
| AH2   | 033288-A   | Painting;Belt Set;;;;;GM17;GM17-AH2             | 1    | SET  |
| AK1   | 068943-AA  | Extrawork;weight plateSet;                      | 1    | EA   |
| AL1   | 015771-A   | Painting;Hook;;;;;GM01                          | 1    | SET  |
| AL2   | 015772-A   | Painting;Incremental ADJ Rod;;;;;GM01           | 1    | SET  |
| B14   | 000542-C   | Foot pad;Weight Plate;;Rubber;;;GM01            | 1    | PCS  |
| B15   | 000509-E   | Foot pad;;;φ89;;;GM01                           | 2    | PCS  |
| B16   | 004975-00  | Insert Nut;ALS7-8125-3.8(0.5-3.8);              | 13   | PCS  |
| B18   | 004703-AF  | Screw;Hex Socket;Flat;;;M8x1.25Px20L;;Ad        | 2    | EA   |
| B19   | 092139     | Water Bottle Holder Set                         | 1    | Set  |
| B19   | 087655     | Bottle Holder Only                              | 1    | EA   |
| B19   | 087656     | Towel Rack Only                                 | 1    | EA   |
| B19   | 087659     | Towel Rack Snug Plate Only (Small square piece) | 1    | EA   |
| B20   | 004535-AB  | Screw;Hex Socket;Round;;;M8x1.25Px30L;;A        | 3    | EA   |
| B21   | 004601-AC  | Screw;Hex;;;M5x0.8Px15L;;Adhere;;               | 4    | EA   |
| B23   | 020410-A   | RIVET                                           | 4    | SET  |
| B28   | 004535-AB  | Screw;Hex Socket;Round;;;M8x1.25Px30L;;A        | 12   | EA   |
| B33   | 004601-AC  | Screw;Hex;;;M5x0.8Px15L;;Adhere;;               | 4    | EA   |
| B34   | 005084-AB  | FLAT WASHER                                     | 4    | PCS  |
| B42   | 008589-F   | Fixing Horn Plate;Cover;D;SPC;;Zn Plate(        | 2    | PCS  |
| B43   | 067544-A   | Screw;Phillip;Umbrella;;;M4x0.7Px12L;;Ad        | 12   | EA   |
| B44   | 008450-G   | UPPER COVER OUTER L-SHAPE BRACKET;SPH           | 2    | PCS  |
| B45   | 022204-A   | REAR UPPER COVERSNUG PIECE                      | 2    | PCS  |
| B47   | 079527     | Screw;Hex Socket;Umbrella;;;M8x1.25Px18L        | 2    | EA   |
| B50   | 005181-A   | Washer;;;75.3x?10x0.6t;;;;                      | 4    | PCS  |
| B51   | 005180-A   | OUTSIDE SAWTOOTH WASHER(SUS304)                 | 6    | PCS  |
| B70   | 079123     | Sticker;GM14                                    | 1    | EA   |
| C11   | 000510-D   | Foot pad;;;Rubber;φ76.2;;;GM02                  | 2    | PCS  |
| C12   | 004702-00  | SOCKET HEAD CAP SCREW                           | 2    | PCS  |
| D16   | 008551-BB  | steel cable cover                               | 2    | PCS  |
| D17   | 015960-AA  | Extrawork;Steel Rope;;Press Rope Hand;;G        | 2    | PCS  |
| D18   | 008522-C   | Washer;Swivel Axle;;;SS41;;Cr;;                 | 1    | PCS  |
| D19   | 009303-I   | Axle;Swivel Arm;;SCM4;φ20x415L;;;GM17           | 2    | PCS  |
| D20   | 004077-00  | Bearing;Ball;;6004ZZ(ψ20xψ42x12t);SKF           | 4    | PCS  |
| D21   | 001511-A   | Fix Rubber Block;Swivel Axle;POM;GM17           | 2    | PCS  |
| D22   | 000591-C   | Foam;;;Rubber;?31.8x5.0tx105L;;;;               | 4    | PCS  |
| D23   | 009372-E   | 31GRIP END COVER                                | 2    | PCS  |
| D24   | 022401-B   | 31 GRIP END COVER                               | 2    | PCS  |
| D25   | 001522-B   | Stopper Block;Rubber;GM02                       | 2    | PCS  |
| D26   | 001523-E   | Stopper Rubber;Cam;GM03                         | 1    | PCS  |
| D34   | 031443-A   | Cover;Frame;;SPC;;;GM17;GM17-D23A               | 2    | PCS  |

G3S75 Hip Abductor

| Ref # | SAP Part # | Description                               | Q'ty | Unit |
|-------|------------|-------------------------------------------|------|------|
| D41   | 020256-AB  | Screw;Hex Socket;Umbrella;;;M5x0.8Px10L;  | 2    | EA   |
| D42   | 004780-AC  | Screw;Hex Socket;Umbrella;;;M10x1.5Px25L  | 11   | EA   |
| D43   | 004855-AC  | Screw;Settle;;;M6x1.0Px4L;;Tip End/Adhe   | 20   | EA   |
| D44   | 004531-00  | ROUND HEX SOCKET SCREW                    | 2    | PCS  |
| D46   | 031800-A   | CAM Sleeve Fix                            | 2    | PCS  |
| D47   | 004479-00  | ROUND HEX SOCKET SCREW                    | 1    | PCS  |
| D48   | 005130-00  | FLAT WASHER                               | 1    | PCS  |
| D49   | 009355-B   | Stopper Mast;Form;;AL 6061;;;;GM02        | 4    | PCS  |
| E05   | 009371-E   | Cap;Grip;;AL 6061;;;;GM03                 | 2    | PCS  |
| E06   | 000586-F   | Foam;;;φ25.4x5.0tx75L;;;                  | 2    | PCS  |
| E07   | 000894-00  | Handlebar End Cap, Used For 1" x 2.3T PVC | 2    | PCS  |
| E08   | 009356-B   | Stopper Mast;Form;;AL 6061;;;;GM03        | 5    | EA   |
| E10   | 004929-00  | NYLON NUT                                 | 8    | PCS  |
| F05   | 008448-D   | Fix Plate;Pulley;;SPC;;BED;;GM01          | 4    | PCS  |
| F06   | 008448-D   | Fix Plate;Pulley;;SPC;;BED;;GM01          | 4    | PCS  |
| F07   | 004077-00  | Bearing;Ball;;6004ZZ(ψ20xψ42x12t);SKF     | 2    | PCS  |
| F071  | 073572     | Pulley;MS21                               | 1    | EA   |
| F08   | 066970-A   | Belt;Flat, Mectrol;3393.8mm               | 12   | EA   |
| F09   | 001529-B   | Stopper Bolt;Rubber;GM14                  | 1    | PCS  |
| F11   | 004534-AC  | Screw;Hex Socket;Round;;M5x0.8Px35L;;Ad   | 8    | EA   |
| F15   | 005016-00  | Washer;Spring;;;φ5.1xφ9.3x1.3t;Cr;;;      | 8    | PCS  |
| F21   | 004519-AE  | Screw;Hex Socket;Round;;M10x1.5Px80L;;A   | 3    | EA   |
| F22   | 004534-AC  | Screw;Hex Socket;Round;;M5x0.8Px35L;;Ad   | 8    | EA   |
| F23   | 004943-00  | NYLON NUT                                 | 4    | PCS  |
| F24   | 005084-00  | Washer;Flat;;;φ5.3xφ10.0x1.0t;Cr;;;       | 12   | PCS  |
| F25   | 005016-00  | Washer;Spring;;;φ5.1xφ9.3x1.3t;Cr;;;      | 12   | PCS  |
| F47   | 036365-A   | Belt;Flat;;;15/16 1100MM;;MEGADYNE;       | 1    | FT   |
| F50   | 040826-AD  | Screw;Hex Socket;Umbrella;;;M10x1.5Px40L  | 1    | EA   |
| G03   | 004885-00  | HEX NUT                                   | 24   | PCS  |
| G06   | 031353-B   | Stopper;Rubber ;;SPC;;;GM17;GM17-G06B     | 1    | PCS  |
| G08   | 004884-00  | HEX NUT                                   | 4    | PCS  |
| G16   | 041862-C   | CONTube;Frame;;;φ50x100x3.0tx628L;;GM17   | 1    | EA   |
| G17   | 008585-BB  | Fix Base;Frame;;SPC;5.0t;;GM22;GM22-D13   | 1    | EA   |
| G31   | 004574-AC  | Screw;Hex Socket;Sink;;M8x1.25Px15L;;Ad   | 4    | EA   |
| G33   | 020479-A   | WASHER                                    | 16   | PCS  |
| G34   | 005017-00  | SPRING WASHER                             | 16   | PCS  |
| G35   | 004555-A   | SCREW ROUND-HEX-SOCK                      | 24   | PCS  |
| G37   | 008523-B   | Washer;Arc;;;SS41;;;;                     | 8    | PCS  |
| H06   | 009304-E   | ADJ Axle;φ20x119L SCM4                    | 1    | EA   |
| H08   | 004118-00  | Bearing;Dry;Flange;LFF-2015;Shun De       | 2    | PCS  |
| H09   | 009371-E   | Cap;Grip;;AL 6061;;;;GM03                 | 1    | PCS  |
| H10   | 000586-F   | Foam;;;φ25.4x5.0tx75L;;;                  | 1    | PCS  |
| H21   | 004855-AC  | Screw;Settle;;;M6x1.0Px4L;;Tip End/Adhe   | 8    | EA   |
| H22   | 004553-AB  | SCREW ROUND-HEX-SOCK                      | 2    | PCS  |
| H23   | 005132-00  | FLAT WASHER                               | 2    | PCS  |
| H24   | 005018-00  | SPRING WASHER                             | 2    | PCS  |
| H25   | 000523-C   | Rubber Pad;;;;;;                          | 1    | PCS  |
| H26   | 009356-B   | Stopper Mast;Form;;AL 6061;;;;GM03        | 3    | PCS  |
| J01   | 079560     | Seat Pad;Black;GM02                       | 1    | EA   |
| J01   | 086936     | Seat Pad;American Beauty Red;GM02         | 1    | EA   |
| J01   | 088071     | Seat Pad;Clay Red;GM02                    | 1    | EA   |
| J01   | 088072     | Seat Pad;Slate Blue;GM02                  | 1    | EA   |
| J02   | 079959     | Back Pad;Black;GM15B                      | 1    | EA   |
| J02   | 086415     | Back Pad;American Beauty Red;GM15B        | 1    | EA   |
| J02   | 088075     | Back Pad;Clay Red;GM15B                   | 1    | EA   |

## G3S75 Hip Abductor

| Ref #     | SAP Part # | Description                                     | Q'ty | Unit |
|-----------|------------|-------------------------------------------------|------|------|
| J02       | 088076     | Back Pad;Slate Blue;GM15B                       | 1    | EA   |
| J04       | 079523     | Leg Pad; Left;Black;GM17                        | 1    | EA   |
| J04       | 086665     | Leg Pad; Left;American Beauty Red;GM17          | 1    | EA   |
| J04       | 088192     | Leg Pad; Left;Clay Red;GM17                     | 1    | EA   |
| J04       | 088193     | Leg Pad; Left;Slate Blue;GM17                   | 1    | EA   |
| J05       | 079524     | Leg Pad; Right;Black;GM17                       | 1    | EA   |
| J05       | 086666     | Leg Pad; Right;American Beauty Red;GM17         | 1    | EA   |
| J05       | 088196     | Leg Pad; Right;Clay Red;GM17                    | 1    | EA   |
| J05       | 088197     | Leg Pad; Right;Slate Blue;GM17                  | 1    | EA   |
| K05       | 009219-D   | CON Axle;Belt;;SS41;;Zn Plate(BL);;;GM01        | 1    | PCS  |
| K06       | 015943-AA  | Extrawork;Weight Plate Set;;Dry Bearing;        | 14   | SET  |
| K07       | 001513-A   | Elastomer Rubber Block;GM01                     | 2    | PCS  |
| K09       | 009333-A   | Guide Rail;;;Φ19x1070l;Cr Plate;;;GM19          | 2    | PCS  |
| K10       | 014794-B   | ADJ Bolt;Weight Plate;;SCM-21;;;Zn Plate        | 1    | PCS  |
| K11       | 001510-B   | Fix Rubber Block;Guide Rod;GM01                 | 2    | PCS  |
| K13       | 005377-00  | E-SHAPED RING                                   | 4    | PCS  |
| K14       | 004116-00  | Bearing;Dry;;GSM-2023-25;IGS                    | 38   | EA   |
| K15       | 005367-00  | Clamp;Outer C Type;S-30;COS300;                 | 2    | PCS  |
| K16       | 009365-00  | Pin;Spring;;;φ10x70L;;;;                        | 1    | PCS  |
| K17       | 004720-AE  | OVAL HEX SOCKET SCREW                           | 1    | PCS  |
| K18       | 005040-AB  | FLAT WASHER                                     | 3    | PCS  |
| K20       | 001508-E   | LONG GUIDE RUBBER PLATE;POM;GM01-K24E           | 2    | PCS  |
| K21       | 009643-F   | 15 APERTURE WEIGHT PLATE ADJUSTABLE M           | 1    | PCS  |
| K25       | 005847-A   | Elastic Rope;;;GM Series;;;                     | 1    | PCS  |
| L07       | 015806-AA  | Painting;Increment Weight Plate;;BL;;;          | 2    | SET  |
| L08       | 001521-E   | Incremental Rubber Stopper Block                | 2    | PCS  |
| L09       | 004720-AE  | Screw;Hex Socket;Umbrella;;;M8x1.25Px20L, Black | 2    | EA   |
| L10       | 005130-00  | FLAT WASHER                                     | 8    | PCS  |
| L11       | 005015-00  | SPRING WASHER                                   | 8    | PCS  |
| L14       | 004708-AD  | Oval Hex Socket Screw, M8x0.8Px16L              | 4    | PCS  |
| L16       | 022397-A   | STOP RING                                       | 2    | PCS  |
| not shown | 069489     | Semi-Assy;Hardware;GM18                         | 1    | EA   |
| Q01       | 069508     | Cover;B;GM11                                    | 1    | EA   |
| Q02       | 083009     | UPPER COVER SET                                 | 1    | EA   |
| Q03       | 001512-C   | Cover;Pulley;ABS;GM01                           | 6    | PCS  |
| Q04       | 001401-A   | End-Cap;φ76.2;ABS;GM03                          | 1    | PCS  |
| Q05       | 001509-D   | Fix Rubber Block;Cover;Rubber;GM01              | 6    | PCS  |
| Q06       | 001526-D   | Bolt;Cover;GM01-Q07D;M8x1.25Px40L               | 6    | EA   |
| Q07       | 001402-A   | End-Cover;50;ABS;GM01                           | 4    | PCS  |
| Q08       | 001410-A   | Ellipse End Cover;□40x80;GM03                   | 1    | PCS  |
| Q10       | 020699-A   | Rivet, 1/8"X12.5L                               | 2    | EA   |
| V01       | 088379     | Instructional Placard                           | 1    | EA   |
| V02       | 006627-A   | Sticker;Angle ADJ;;;;;GM18                      | 1    | PCS  |
| V03       | 006611-E   | Sticker;15Pound Weight Plate;;;;;GM01           | 1    | SET  |
| V05       | 005984-G   | Cover DECAL;GM01-V08G                           | 2    | PCS  |
| V11       | 006656-A   | Serial Number Aluminum Decal, (Aluminum)        | 1    | EA   |
| V13       | 020699-A   | Rivet, 1/8"X12.5L                               | 2    | EA   |
| V14       | 006664-A   | Sticker;Beginning;;;;;GM17                      | 1    | PCS  |
| V15       | 006651-B   | Sticker;5Pound Weight Plate;;;;;GM01            | 4    | PCS  |
| V20       | 067942-A   | Sticker;Warning                                 | 1    | EA   |
| V22       | 021591-B   | STEEL CABLE INSTRUCTION DECAL                   | 2    | PCS  |